

INVITATION FOR TENDER FOR SUPPLY OF EQUIPMENT

Sealed tender offers are invited in two separate sealed covers (Technical and Commercial offers) from eligible manufacturers/suppliers or their direct Indian agents for the supply of the following equipment.

Name of the equipment or item: CNC EDM WIRE CUT MACHINE.

Please send offers, ALONG WITH DESCRIPTIVE CATALOGUE/ BROCHURE. The validity of the bid should be at least four months (120 days) or more from the date of the opening of this tender. Please ensure that your quotation reaches not later than **06.03.2018 at 15:00 Hrs** at the following address:

**Dr. Debalay Chakrabarti (P.I.),
Associate Professor, Department of Metallurgical and Materials Engg.,
Indian Institute of Technology Kharagpur – 721 302, West Bengal, India**

Earnest money of **Rs. 30,000/-** is to be deposited in the form of Account payee Demand Draft in favour of IIT Kharagpur, payable at Kharagpur, India. Any bid which is not accompanied with an EMD shall be summarily rejected. Earnest money deposited will be forfeited if the tenderer withdraws or amends its tender or impairs or derogates from the tender in any respect within the period of validity of its tender. No interest will be paid on the earnest money of the unsuccessful bidders.

Tender Reference	IIT/SRIC/MME/FBW/DC/2018/EQ-1, Dated: 06.02.2018
Price of Tender Document	NIL
Last Date and Time for submitting the tender document	06.03.2018 at 15:00 Hrs (Indian time)
Time and Date of Opening of Technical Bids	06.03.2018 at 16:00 Hrs (Indian time)
Place of Opening Tender	Department of Metallurgical and Materials Engineering, Indian Institute of Technology, Kharagpur – 721 302, West Bengal, India
Address of Communication	As stated above
Contact Telephone Numbers	+91- 3222 - 283282
E-mail	debalay@metal.iitkgp.ernet.in

DETAILED TECHNICAL SPECIFICATIONS FOR **CNC EDM WIRE CUT MACHINE**

	Features		Specification	
A	WORK TABLE AND GENERAL SPECIFICATION:			
A1	Dielectric flow type			Flush type
A2	Work table		Max.	630 mm x 470mm
A3	Work piece weight		Max.	300 kg
A4	X Travel		Max.	400 mm
A5	Y Travel		Max.	300 mm
A6	Z Travel		Max.	250 mm
A7	U Travel		Max.	80 mm
A8	V Travel		Max.	80 mm
A9	Wire Diameter			0.15 to 0.3 mm
A10	Wire Spool Size			DIN 125 / DIN 16
A11	Taper angle		Max.	+/- 30 degree on 50 mm height job.
A12	Jog speed X & Y Axis		Max.	1000 mm / min.
A13	Jog speed U/V Axis		Max.	500 mm / min.
A14	Jog speed Z Axis		Max.	600 mm / min.
A15	Type of Wire Threading			SEMI AUTO WIRE THREADING.
A16	Cutting speed on Mild Steel Material		Max.	160 mm square/ min.
A17	Best Surface finish			0.6 micron Ra
B	OTHER FEATURES OF THE MACHINE:			
B1	SERVO SYSTEM			
	(i)			5 AXES CLOSED LOOP AC SERVO .
	(ii)			DIRECT COUPLING FOR AC SERVO MOTOR.
	(iii)			SIMULTANEOUS X/Y/U/V, Z AXIS INDEPENDENT
	(iv)			LEAST INPUT INCREMENT 0.001 MM
	(v)			LEAST COMMAND INCREMENT 0.0005 MM
B2	AXES DRIVE			JAPANESE BALL SCREW & HIGH PRECISION LM GUIDE WAYS
B3	PULSE POWER SUPPLY			
	(i)			PULSE ON TIME 32 STEPS
	(ii)			PULSE OFF TIME 64 STEPS
	(iii)			WIRE FEED RATE 0 TO 15 M/MIN
	(iv)			WIRE TENSION RATE 0.3 TO 2.5KGF
B4	MAIN POWER SUPPLY			10 KVA
B5	CNC SYSTEM			
	(i)			ANY OEM MAKE

	(ii)			MULTI AXIS MOTON CONTROLLER BASED
	(iii)			HIGH SPEED INDUSTRIAL GRADE PC WITH SOLID STATE DRIVE.
	(iv)			30,000 NO. OF LINES PROGRAM UPLOADED CAPACITY.
	(v)			EMBEDED PC WITH WINDOWS 7 OS.
	(vii)			HAND HELD MACHINE CONTROL UNIT
	(viii)			HIGH RESOLUTION COLOUR LCD FOR DISPLAY
	(ix)			KEYBOARD & MOUSE.
	(x)			USB & ETHERNET SYSTEM.
	(xi)			1 GB PROGRAM MEMORY
B6	CONTROLLER FUNCTION			
	(i)			PROGRAMMABLE Z AXIS
	(ii)			16 STEPS PROGRAMMABLE FLUSHING
	(iii)			PRE JOG FACILITY
	(iv)			PRE SPARK FACILITY
	(v)			AUTO POWER RECOVERY
	(vii)			CORNER CONTROL STRATEGY
	(viii)			6 WORK CO-ORDINATE SYSTEM
	(ix)			MID START FACILITY
	(x)			COMPLEX PROGRAM MACHINING.
B7	DIELECTRICE UNIT			
	(i)			CAPACITY 300 L
	(ii)			MINERAL BED FILTRATION SYSTEM.
	(iii)			STAINLESS STEEL TANK
	(iv)			CHILLER UNIT FOR DIELECTRIC COOLING.
C	ACCESSORIES			
	(i)			ROUND JOB HOLDER
	(ii)			ADJUSTABLE BRIDGE
	(iii)			3 PH. 415 VOLT SERVO VOLTAGE STABILIZER WITH +/- 1% TOLERANCE
D	INPUT POWER SUPPLY			3 PH. 415 VOLT AC SUPPLY
E	WARRANTY	Min		24 MONTHS STANDARD WARRANTY FROM THE DATE OF FINAL COMISSIONING.

(F) MANUFACTURER REQUIREMENT		
F1	The original equipment manufacturer must be	

	highly reputed in manufacturing CNC EDM WIRE CUT MACHINE and must have an annual turnover at least Rs.50 Crore. Supporting document should be provided.		
5b	The manufacturer / supplier must provide a Customer List in India (showing at least 20 Customers) with supporting document.		

GENERAL TERMS & CONDITIONS

PLEASE SPECIFICALLY INDICATE THE FOLLOWING POINTS IN YOUR QUOTATIONS AND COMPLY THE TERMS AS MENTIONED HEREUNDER:-

1. TENDERS ARE INVITED COMPLYING THE REQUIREMENT FOR TENDER AS DETAILED IN THE TENDER SPECIFICATION TO BE SUBMITTED IN THE COMPANY'S / FIRM'S LETTERHEAD NEATLY PRINTED / TYPED DULY SIGNED BY AUTHORIZED PERSON WITH THE SEAL OF THE BIDDERS. ALL ENVELOPS CONTAINING THE TENDER SHOULD BE PROPERLY SEALED. SEPARATE ENVELOPS SHOULD BE USED FOR TECHNICAL AND PRICE BID AND INDICATION TO THEIR EFFECT MAY PLEASE BE SUPERSCRIBED ON THE ENVELOP.

THE FOLLOWING DOCUMENTS ARE REQUIRED FROM THE INDIAN AGENTS OF FOREIGN FIRMS:

- 1.1 FOREIGN PRINCIPAL'S PROFORMA INVOICE INDICATING THE COMMISSION PAYABLE TO THE INDIAN AGENT AND NATURE OF AFTER SALES SERVICE TO BE RENDERED BY THE INDIAN AGENT.
- 1.2 COPY OF THE AGENCY AGREEMENT WITH THE FOREIGN PRINCIPAL INDICATING THE NATURE OF AFTER SALES SERVICES, PRECISE RELATIONSHIP BETWEEN THEM AND THEIR MUTUAL INTEREST IN THE BUSINESS.
- 1.3 PLEASE ENCLOSE THE DOCUMENT(S) RELATED TO THE ENLISTMENT OF THE INDIAN AGENT WITH DIRECTOR GENERAL OF SUPPLIES & DISPOSALS (DGS & R) UNDER THE COMPULSORY REGISTRATION SCHEME OF MINISTRY OF FINANCE.
2. TECHNICAL CATALOGUE/LEAFLET SHOULD BE ENCLOSED WITHOUT FAIL. PROVIDE COMPLIANCE STATEMENT WITH RESPECT TO THE TECHNICAL SPECIFICATIONS MENTIONED ABOVE.
3. PLEASE CONFIRM WHETHER YOU ARE AUTHORISED TO QUOTE ON BEHALF OF YOUR PRINCIPALS AND IF SO, PLEASE ENCLOSE A COPY OF SUCH AUTHORISATION WITH YOUR QUOTATION.
4. **PRICE BIDS FOR FOREIGN FIRMS:** PRICES ARE TO BE QUOTED ON 'EX-WORKS' DULY PACKED OR ON "FCA/FOB" INTERNATIONAL PORT" BASIS AND ALSO INCLUDING AGENCY COMMISSION PAYABLE TO YOUR INDIAN AGENTS, IF ANY SHOWING CLEARLY THE FOLLOWING BREAK UP:-
 - I) EX-WORKS PRICE
 - II) PACKING & FORWARDING
 - III) FREIGHT
 - IV) ANY OTHER RELEVANT EXPENSES.
 - V) TAXES PAYABLE BY THE INSTITUTE

INSURANCE WILL BE PAID BY OUR INSTITUTE SEPARATELY AND SHOULD NOT FORM PART OF THE QUOTED PRICE.

PRICE BIDS FOR INDIAN FIRMS: PRICES ARE TO BE QUOTED ON F.O.R., IIT KHARAGPUR, ON DOOR DELIVERY BASIS CLEARLY SHOWING THE BREAK UP.

5. **PERIOD OF VALIDITY:** BIDS SHALL REMAIN VALID FOR ACCEPTANCE FOR A PERIOD OF 120 DAYS FROM THE DATE OF OPENING.
6. INDIAN AGENTS ADDRESS AND PERCENTAGE OF AGENCY COMMISSION INCLUDED IN ABOVE F.O.B./EX-WORKS PRICE. (THIS WILL BE PAID TO THE INDIAN AGENTS IN INDIAN RUPEES ONLY)

AND NOT IN FE). PLEASE ENCLOSE COPY OF AGENCY AGREEMENT ENTERED INTO WITH YOUR PRINCIPALS INDICATING THE NATURE OF AFTER SALES SERVICES OF INDIAN AGENTS, PRECISE RELATIONSHIP & MUTUAL INTEREST IN THE BUSINESS.

7. **MEASUREMENTS/WEIGHT:** NETT/GROSS OF THE CONSIGNMENT. IN CASE OF AN ORDER, YOU SHALL USE AIR WORTHY PACKAGE (AS APPLICABLE) DULY CERTIFIED WITH DOCUMENTS – PLYTO – SANITARY CERTIFICATE (AS PER QUARANTINE ORDER 2003).
8. **SCOPE OF SUPPLY:** SHOULD INCLUDE FREE INSTALLATION AND COMMISSIONING
9. **PAYMENT TERMS FOR FOREIGN FIRMS**
 - A) 100% PAYMENT THROUGH SIGHTDRAFT/FORIGN DEMAND DRAFT/LC (EXCEPTIONAL CASES)/SWIFT TELE TRANSFER AFTER RECEIPT OF STORE IN GOOD ORDER AND CONDITION.
 - B) BANK CHARGES ON LC/SD (WITHIN INDIA APPLICANT ACCOUNT AND OUTSIDE INDIA TO BENEFICIARY ACCOUNT).

PAYMENT TERMS FOR INDIAN FIRMS

- A) 100% PAYMENT THROUGH CROSSED ACCOUNT PAYEE CHEQUE / ELECTRONIC TRANSFER AFTER RECEIPT OF STORE IN GOOD ORDER AND CONDITION.
- B) ENSURE MENTIONING
 - i) BANK DETAILS OF THE BENEFICIARY, VAT NO., SERVICE TAX NO. AND PAN NUMBER
 - ii) FULL NAME AND ADDRESS OF THE BENEFICIARY ON WHOM ORDER HAS TO BE PLACED
10. WHETHER ANY EXPORT LICENCE IS REQUIRED FROM YOUR GOVERNMENT, IF SO, PLEASE CONFIRM WITH DETAILS.
11. COUNTRY OF ORIGIN OF THE GOODS IS TO BE MENTIONED.
12. THE INSTITUTE SHALL PROVIDE THE CONCESSIONAL CUSTOMS DUTY AND EXCISE DUTY EXEMPTION CERTIFICATE AS PER GOVT. NOTIFICATION NO. 51/96 CUSTOMS DATED: 23.07.1996 AND CENTRAL EXCISE DUTY EXCEMPTION IN TERMS OF GOVT. NOTOFICATION NO. 10/97 – CENTRAL EXCISE DATED: 01.03.1997 AS AMENDED FROM TIME TO TIME.
13. **LIQUIDATED DAMAGES:** THE STORES SHOULD BE DELIVERED / DISPATCHED TO DESTINATION AND READY FOR OPERATION NOT LATER THAN THE DELIVERY DATE SPECIFIED. IT THE SUPPLIER FAILS TO DELIVER ANY OR ALL THE STORES OR PERFORM THE SERVICE BY THE SPECIFIED DATE, LIQUIDATED DAMAGES AT 1% PER MONTH OR PART THEREOF IN RESPECT OF THE VALUE OF STORES WILL BE DEDUCTED FROM THE CONTRACT PRICE SUBJECT TO A MAXIMUM OF 5%. ALTERNATIVELY, THE ORDER WILL BE CANCELLED AND THE UNDELIVERED STORES PURCHASED FROM ELSEWHERE AT THE RISK AND EXPENSE OF SUPPLIER.
14. **PATENT RIGHTS:** THE SUPPLIER SHALL INDEMNIFY THE PURCHASE AGAINST ALL THIRD PARTY CLAIMS OF INFRINGEMENT OF PATENT, TRADEMARK OR INDUSTRIAL DESIGN RIGHTS ARISING FROM USE OF THE GOODS OR ANY PART THEREOF IN INDIA.
15. ONLY THOSE BIDDERS WHO'S BIDS HAVE BEEN TECHNICALLY FOUND ACCEPTABLE WILL ONLY BE INVITED FOR PARTICIPATION IN THE PRICE BID.

16. THOSE BIDDERS WHO DO NOT RECEIVE ANY COMMUNICATION FOR PARTICIPATION IN PRICE BID OPENING MEETING MAY PRESUME THAT THEIR BID HAS NOT BEEN ACCEPTED BY THE INSTITUTE.
17. CONDITIONAL OFFER WILL NOT BE ACCEPTED.
18. LATE TENDERS I.E. TENDER RECEIVED AFTER THE DUE DATE AND TIME OF SUBMISSION AS MENTIONED ABOVE SHALL NOT BE ACCEPTED.
19. BIDDERS TO ENCLOSE THE FOLLOWING DOCUMENTS:-

A) CURRENT INCOME TAX AND SALES TAX CLEARANCE CERTIFICATES (VAT No.), SERVICE TAX NO. AND PAN NO.

C) BANKER’S SOLVENCY CERTIFICATE

C) SUMMARY OF AUDITED STATEMENT OF ACCOUNTS FOR THE LAST THREE YEARS TO BE ENCLOSED AND FINANCIAL HIGHLIGHTS AND THE KEY PERFORMANCE DURING THE LAST THREE QUARTERS TO BE ENCLOSED AS PER FORMAT:-

COMPANY’S KEY PERFORMANCE

DESCRIPTION	JAN. TO MARCH	APRIL TO JUNE	JULY TO SEPT.
GROSS REVENUE			
PROFIT BEFORE TAX			
PROFIT AFTER TAX			
RETURN ON INVESTED			
CAPITAL (ROIC)			

D) CUSTOMER SATISFACTION CERTIFICATE FROM ONE SUCH ORGANIZATION IS TO BE ATTACHED WITH THE TECHNICAL BID AND PRICE BID.

E) NAME AND ADDRESS OF MINIMUM THREE CLIENTS TO WHOM SUCH EQUIPMENT HAVE BEEN SUPPLIED SHOULD BE MENTIONED.

20. **WARRANTY / GUARANTEE:** THIS COMPREHENSIVE WARRANTY / GUARANTEE SHALL REMAIN VALID FOR **24 MONTHS** AFTER THE GOODS (OR ANY PORTION THEREOF AS THE CASE MAY BE) HAVE BEEN DELIVERED AND COMMISSIONED TO THE FINAL DESTINATION.
21. THE INSTITUTE DOES NOT BIND ITSELF TO OFFER ANY EXPLANATION TO THOSE BIDDERS WHO’S TECHNICAL BID HAS NOT BEEN FOUND ACCEPTABLE BY THE EVALUATION COMMITTEE OF THE INSTITUTE.
22. ALL TENDERS (UNLESS OTHERWISE SPECIFIED) ARE TO BE SUBMITTED / HANDED OVER TO **DR. Debalay Chakrabarti, Associate Professor, Department of Metallurgical and Materials Engineering, INDIAN INSTITUTE OF TECHNOLOGY, KHARAGPUR - 721 302** AND ACKNOWLEDGEMENT TO BE OBTAINED.

IMPORTANT

1. IIT Kharagpur authority may accept or reject any or all the bids in part or in full without assigning any reason and does not bind itself to accept the lowest bid. The Institute at its discretion may change the quantity / upgrade the criteria / drop any item or part thereof at any time before placing the Purchase Order.
2. Promptly make arrangements for repair and / or replacement of any damaged item (s) irrespective of settlement of claim.
3. In case of any dispute, the decision of the Institute authority shall be final and binding on the bidders.
4. For any query pertaining to this bid document correspondence may be addressed to **DR. Debalay Chakrabarti, Associate Professor, Department of Metallurgical and Materials Engineering, INDIAN INSTITUTE OF TECHNOLOGY, KHARAGPUR - 721 302**, at the address mentioned above.

LAST DATE FOR SUBMISSION OF SEALED BIDS: 06.03.2018

- 1) Please Note that the Institute remains closed during Saturdays & Sundays and all specified government holidays.
 - 2) Fax, e-mail Tender will not be accepted.
 - 3) The General Terms and Conditions as stated above relate to supply of stores / equipment /assets etc. and for specific service other terms and conditions of the Institute will apply.
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